App. No. 10/049174
Office Action Dated December 23, 2004

## Amendments to the Claims:

This listing of claims will replace all prior versions and listing of claims in the application.

Claims 1-5 and 7-10 are amended.

Claim 6 has been canceled without prejudice or disclaimer.

## Listing of Claims:

1. (Currently Amended) Arrangement in a sheet-metal forming tool [[(7)]] comprising:
a first part [[(2)]] for performing a reciprocating movement substantially perpendicular to
the sheet metal a held metal sheet, produced by means of a drive arrangement [[(3)]], in relation
to a second part [[(4)]] fixed to a stand, and

a bearing [[(5)]] arranged between the parts, of which the first part [[(2)]] has an element[[s]] [[(6)]] for forming or machining [[a]] the held metal sheet [[(1)]] during an advancing part of said reciprocating movement.

wherein the bearing [[(5)]] comprises at least one wheel [[(5a)]] on a shaft [[(5b)]] arranged on the first part [[(2)]] and a running surface [[(5c)]] for the wheel [[(5a)]] on the second part [[(4)]], said surface facing the wheel [[(5a)]] and defining the reciprocating movement of the first part [[(2)]].

- 2. (Currently Amended) Arrangement according to claim 1, wherein there are at least two wheels [[(5a)]] on the shaft [[(5b)]] arranged at a distance from one another.
- 3. (Currently Amended) Arrangement according to claim 1, wherein each wheel [[(5a)]] is substantially enclosed by a housing [[(8)]], wherein each wheel [[(5a)]] has a partially protruding portion that protrudes through an opening [[(10)]] facing the running surface [[(5c)]].
- 4. (Currently Amended) Arrangement according to claim 2, wherein the opening [[(10)]] lies substantially close up to each wheel [[(5a)]].

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- 5. (Currently Amended) Arrangement according to claim 1, wherein the shaft [[(5b)]] is fixed to the first part [[(2)]], and that the wheels [[(5a)]] are rotatably supported on the shaft [[(5b)]].
- 6. (Canceled)
- 7. (Currently Amended) Arrangement according to claim 3, wherein a scaling arrangement [[(9)]] is designed to substantially scal a space between the first part [[(2)]] and the second part [[(4)]] and to substantially enclose the partially protruding portion of each wheel [[(5a)]].
- 8. (Currently Amended) Arrangement according to claim 1, wherein the arrangement [[(9)]] comprises a U-shaped seal [[(9b)]] having legs arranged on the second part [[(4)]] and an I-shaped seal [[(9a)]], arranged on the first part [[(2)]] and extending between the legs of the U-shaped seal [[(9b)]].
- 9. (Currently Amended) Arrangement according to claim 1, wherein the distance between the <u>first and second</u> part[[s]] (2, 4) is less than the thickness of the sheet [[(1)]].
- 10. (Currently Amended) Arrangement according to claim 1, wherein the radial distance between the peripheral surface of each wheel [[(5a)]] and its pivot bearing [[(5d)]] is greater than the distance between the <u>first and second</u> part[[s]] (2, 4).
- 11. (Previously Presented) The arrangement according to claim 3, wherein each wheel protrudes less than 3mm from said housing.
- 12. (Previously Presented) The arrangement according to claim 3, wherein each wheel protrudes more than 0.3mm from said housing.